

## Abstract

A metal holder with electrode pins having an improved sealing ability  
5 suitably used for a gas generator having a structure that can prevent the  
electrode pins from being burst forth easily even when the gas generator is  
brought into action under high temperature is provided at low cost. The  
metal holder with electrode pins comprises a metal holder 5 and at least two  
electrode pins 4 for allowing passage of electrical current, wherein each  
10 electrode pin 4 is larger in diameter at its head portion 4a than at its  
terminal portion 4b, and plastic members 6 are arranged to surround a part  
of the respective electrode pins 4 circumferentially, and wherein holes 23 for  
the respective electrode pins 4 to pass through the holder 5 are formed in  
the holder 5, and the electrode pins 4 are fixed to the holes 23 via the plastic  
15 members 6, each hole 23 having a diameter-reduction portion 23a at a part  
thereof. There are also provided a producing method thereof and a gas  
generator equipped with the metal holder with electrode pins.